

1. CONSTRUCTION Short-wavelength Infrared(SWIR) Surface Mount Photo Diodes featuring InGaAs packed with black epoxy resin.
2. USAGE ^{*1} Photodetector for sensor application
3. DIMENSIONS See Figure.1
4. PHOTSENSITIVE AREA $\phi 200\mu\text{m}$
5. ABSOLUTE MAXIMUM RATINGS ^{*2}

| | | | |
|-----------------------|--------------|-----------|------------|
| Reverse Voltage | VR (Ta=25°C) | • • • • • | 5V |
| Operation Temperature | Topr | • • • • • | -25~+85°C |
| Storage Temperature | Tstg | • • • • • | -40~+100°C |

6. ELECTRO-OPTICAL CHARACTERISTICS (Ta=25°C)

| DESCRIPTION | SYMBOL | CONDITION | MIN. | TYP. | MAX. | UNITS |
|------------------------------------|-------------|--------------------------------|--------|--------|-------|---------------|
| Peak Sensitivity Wavelength | λ_p | - | - | 1550 | - | nm |
| Dark Current ¹⁾ | Id | VR=1V | - | (0.04) | (0.8) | nA |
| Responsivity ¹⁾ | R | $\lambda_p=1550\text{nm}$ | - | 1.0 | - | A/W |
| Photo Current ¹⁾ | Ip | VR=1V E=1mW/cm ² | (0.26) | (0.31) | - | μA |
| Terminal Capacitance ¹⁾ | Ct | VR=1V f=1MHz | - | 3 | - | pF |

¹⁾ This value is not measurement value, reference value.
Reference value is calculated.
When specifications need to be determined, we will submit data log sample.

7. CLASSIFICATION ^{*3} (Ta=25°C, VR=1V)

| SYMBOL | Dark Current : Id (nA) |
|--------|------------------------|
| "A" | - ~ (0.8) |

8. PRODUCT WEIGHT Product weight per piece, approx 0.003 grm.
9. MSL Level 3

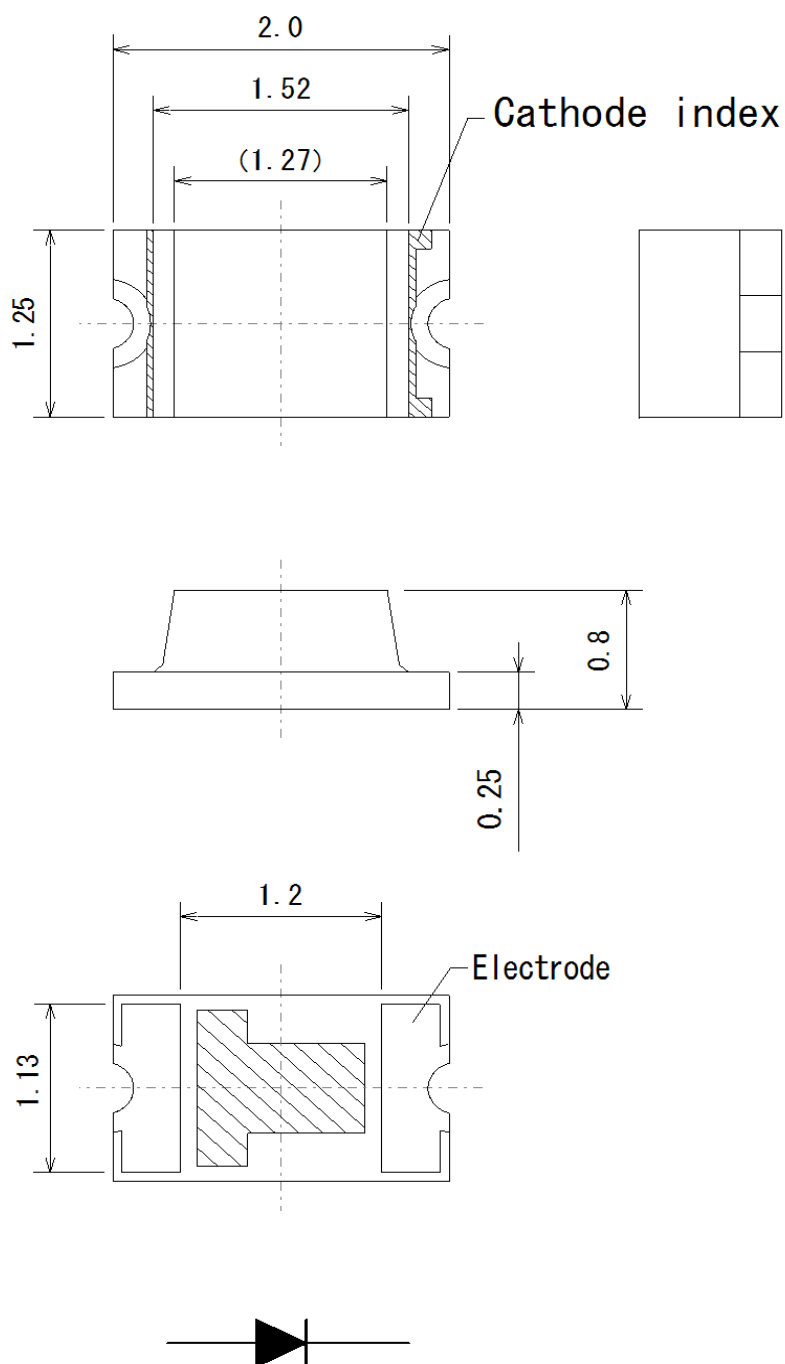
^{*1} : This product cannot be used for Automotive & Industrial (base station, smart meters, signal, etc. and social infrastructure) usage.
If you are not sure about the usage, please contact ROHM.

^{*2} : Absolute maximum rating is the limit which must not be exceeded even for an instant, once exceeded, PD device destruction might occur.
This is not the value that product guarantees life and other reliabilities.

Please refer to the conducting test data, and make sure to keep the value within absolute maximum rating while using.

^{*3} : If rank shift occur, we may ask for re-approval of new rank when necessary.

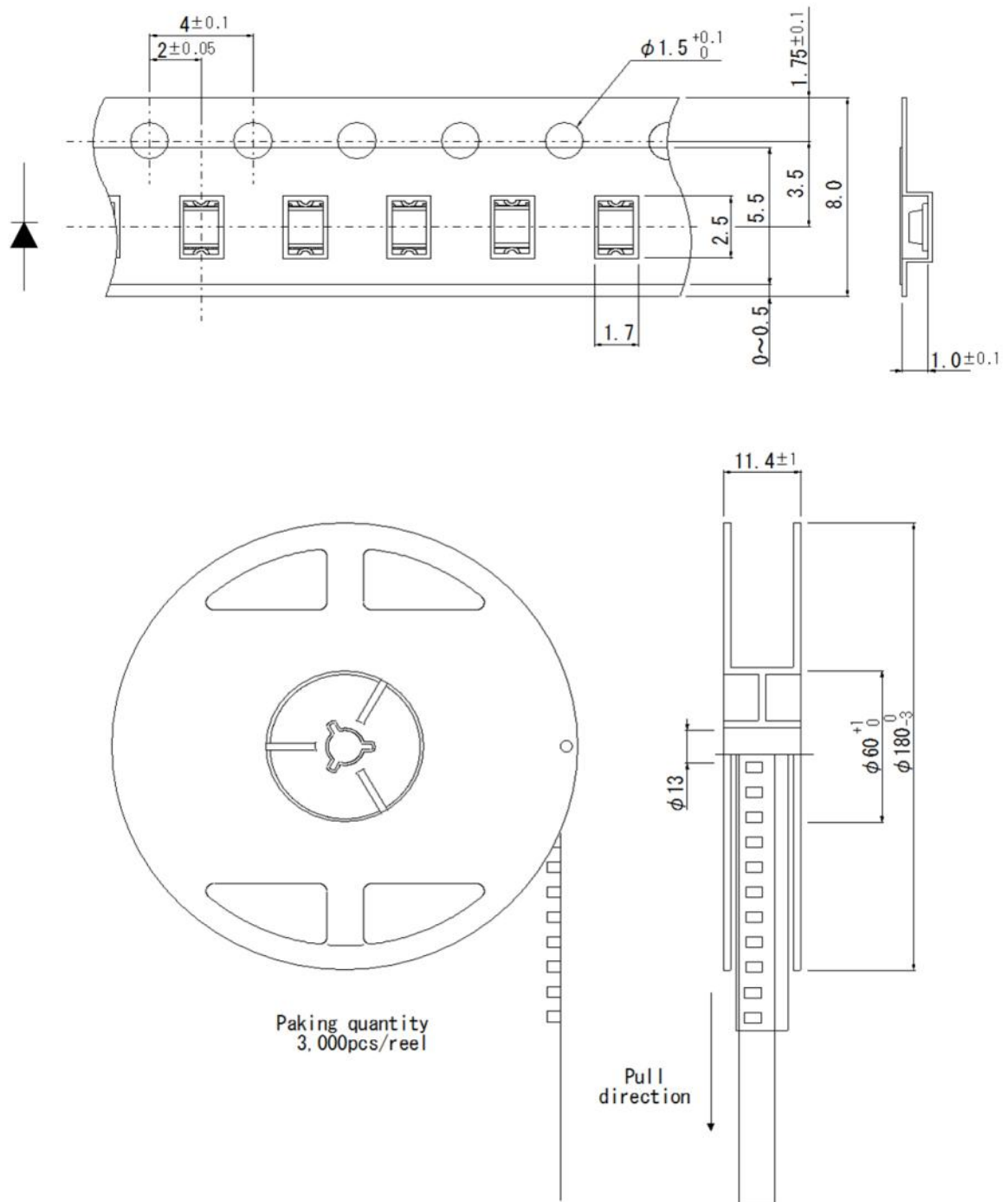
【Figure 1】



(Unit : mm)

(Note) Tolerance is within $\pm 0.1\text{mm}$ unless otherwise specified.

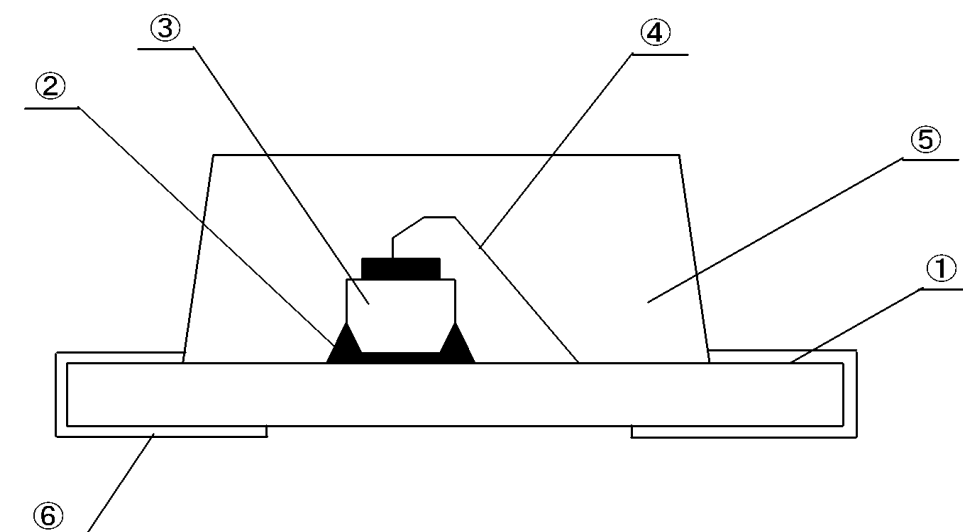
【 Taping : T86】



(Unit : mm)

(Note) Tolerance is within $\pm 0.2\text{mm}$ unless otherwise specified.

【STRUCTURE・MATERIAL】

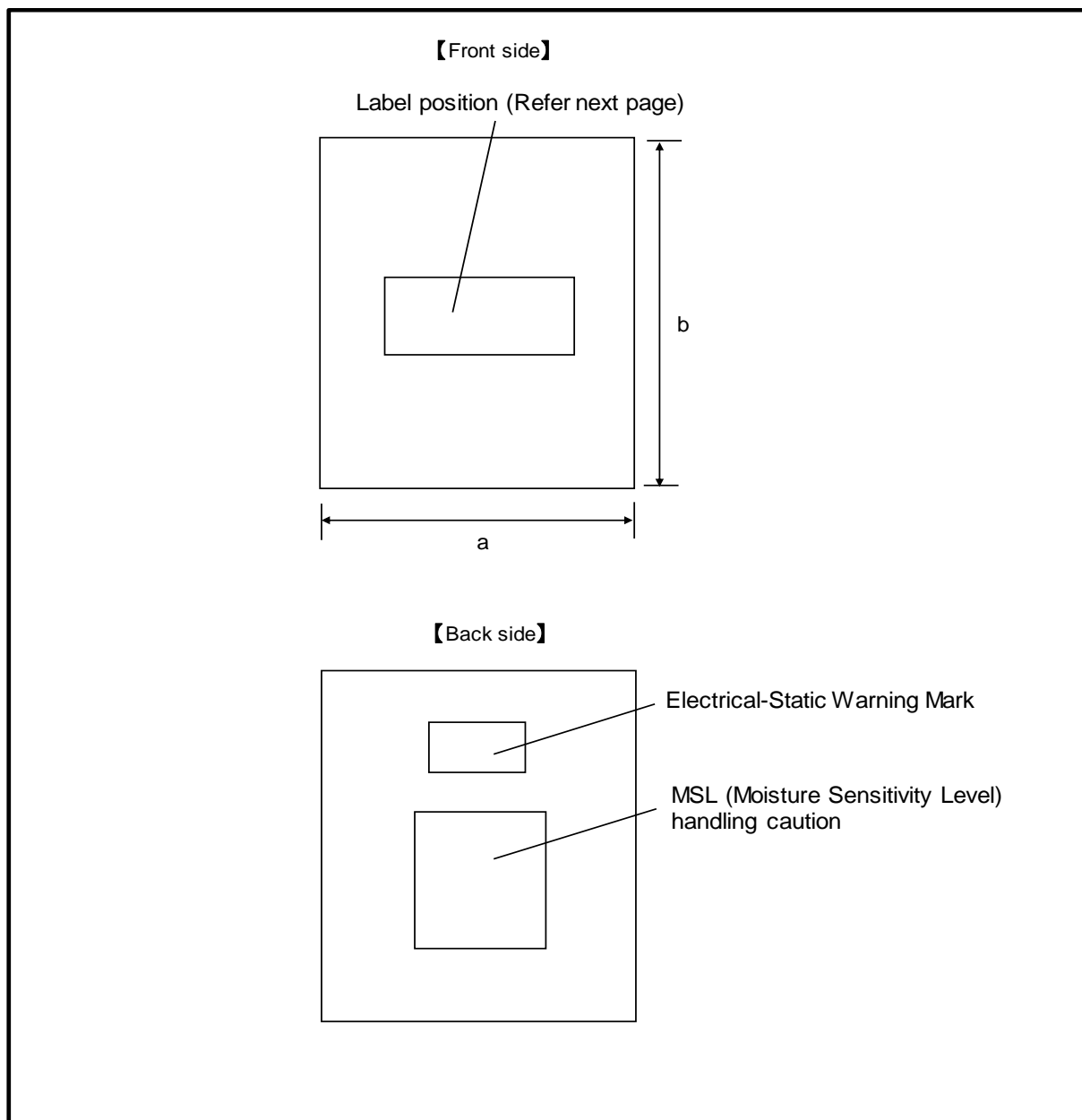


| No. | APPELLATION | MATERIAL |
|-----|----------------------|--|
| ① | Printed Wiring Board | Glass epoxy |
| ② | Die Bond | Ag paste |
| ③ | PD Chip | InGaAs |
| ④ | Bonding Wire | Gold |
| ⑤ | Resin | Epoxy resin |
| ⑥ | Electrode | Base plating : Cu,Ni Top plating : Au |

【PACKAGING REQUIREMENTS】

1. PACKING

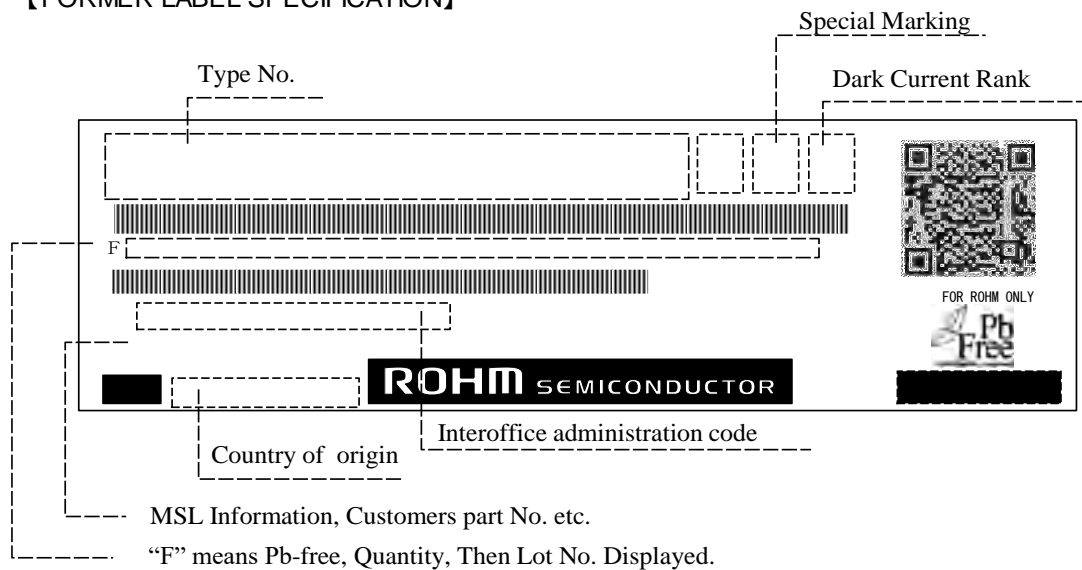
- (1) One reel is packed in aluminum bag.
The size of aluminum bag is 240(a)×250~280(b)mm.
- (2) Aluminum bag is sealed by pressured for all directions.
- (3) Insert the moisture indicator card to the aluminum bag.
- (4) Print the “Electrical-Static Warning mark”label and
“MSL (Moisture Sensitivity Level : JEDEC compatible)”label on the back side of aluminum bag.



2. MARKING

The following information shall be described in the label on the aluminum bag.:
ROHM Type number, Packing quantity, Radiant intensity rank, and Lot number etc.

【FORMER LABEL SPECIFICATION】

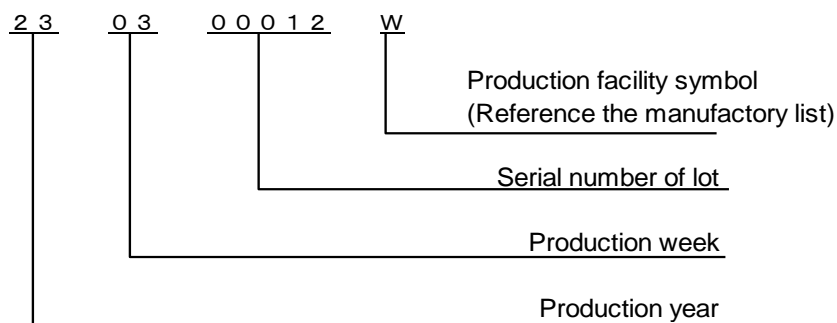


Note)  Indicates bar code expressed by code 39.



Indicates Pb-free Products.

【EXAMPLE OF LOT NO. MARKING】



● Precaution (Surface Mount Device)

1.Storage

If the product is heated during the reflow under the condition of hygroscopic state, it may vaporize and expand which will influence the performance of the product. Therefore, the package is waterproof. Please use the product following the conditions:

▪ Using Conditions

| Classification | Temperature | Humidity | Expiration Date | Remark |
|-------------------------|-------------|-------------|------------------------------|--|
| ① Before using | 5~30°C | 30~70%RH | Within 1 year from Receiving | Storage with waterproof package |
| ② After opening package | 5~30°C | Below 70%RH | Within 168h | Please storing in the airtight container with our desiccant (silica gel) |

▪ Baking

Bake the product in case of below:

- ① The expiration date is passed.
- ② The color of 5% and 10% on humidity indicator card is not green.
(Even if the product is before expiration date.)

▪ Baking Conditions

| Temperature | | Time | Humidity |
|-------------|--|--------|-------------|
| 60±3°C | | 12~24h | Below 20%RH |
| Remark | <ul style="list-style-type: none"> ▪ Bake products in reel. ▪ Reel and embossed tape are easy to be deformed when baking, so please try not to apply stress on it. ▪ Recommend bake once. | | |

2.Application Methods

2-1. Precaution for Drive System and Off Mode

Design the circuit without the electric load exceeding the ABSOLUTE MAXIMUM RATING that applies on the products.

2-2. About product life

Depending on operating conditions and environment(applied current, ambient temperature and humidity, corrosive gas), decreasing of luminosity and change of chromaticity may occur even within the specification conditions.

2-3. Applied Stress on Product

No resin hardening agent such as filler is used in the sealing resin of the product. Therefore, please pay attention to the overstress on it which may influence its reliability.

2-4. Usage

The product is PD. We are not responsible for the usage as the diode such as protection chip, rectifier, switching and so on.

3. Others

3-1. Surrounding Gas

Notice that if it is stored under the condition of acid gas (chlorine gas, sulfured gas) or alkali gas (ammonia), it may result in low soldering ability (caused by the change in quality of the plating surface) or electrical characteristics and change in quality of die bonding (Ag-paste) materials. All of the above will cause function failure of the products.

Therefore, please pay attention to the storage environment for mounted product (concern the generated gas of the surrounding parts of the products and the atmospheric environment).

3-2. Electrostatic Damage

The product is part of semiconductor and electrostatic sensitive, there's high possibility to be damaged by the electrostatic discharge. Please take appropriate measures to avoid the static electricity from human body and earthing of production equipment. Especially, PD chip have lower resistance value of electrostatic discharge and it is recommended to introduce the ESD protection circuit. The resistance values of electrostatic discharge (actual values) vary with products, therefore, please call our Sales staffs for inquiries.

3-3. Electromagnetic Wave

Applications with strong electromagnetic wave such as, IH cooker, will influence the reliability of PD, therefore please evaluate before using it.

4. Mounting

4-1. Soldering

- No resin hardening agent such as filler is used in the sealing resin of the product. Therefore, resin expansion and moisture absorption at humidity will cause heat stress during soldering process and finally has bad influence on the product's reliability.
 - The product is not guaranteed for flow soldering.
 - Do not expose the product in the environment of high temperature (over 100°C) or rapid temperature shift (within 3°C/sec. of temperature gradient) during the flow soldering of surrounding parts.
- In case of carrying out flow soldering of surrounding parts without recommended conditions, please contact us for inquiries.
- Please set appropriate reflow temperature based on our product usage conditions and specification.
 - The max for reflowing is 2 times, please finish the second reflow soldering and flow soldering with other parts within the usage limitation after open the moistureproof package.
 - Compare with N2 reflow, during air reflow, because of the heat and surrounding conditions, it may cause the discoloration of the resin.

4-2. Automatic Mounting

4-2-1. Suction nozzle

Excessive load may cause damage inside the PD product, so select an optimal suction nozzle according to the material and shape of the PD product.

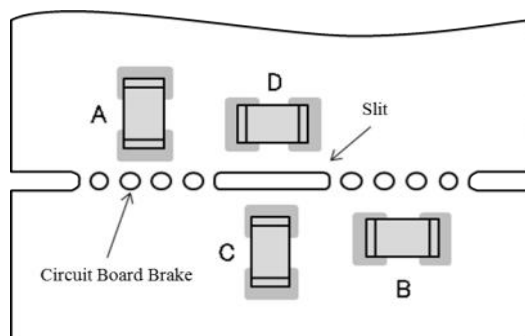
4-2-2. Mini Package (Smaller than 1608 size)

Vibration may result in low mounting rate since it will cause the static electricity of product and adhere to top cover tape. We recommend to

- set magnet on parts feeder cassette of the mounter to control the product stabilization
- set ionizer to prevent electrostatic charge

4-3. Mounting Location

The stress like bending stress of circuit board dividing after mounting, may cause PD package crack or damage of PD internal junction, therefore, please concern the mounting direction and position to avoid bending or screwing with great stress of the circuit board.



Stress strength according to the mounting position:
A > B > C > D

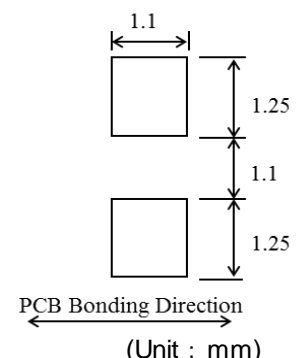
4-4. Mechanical Stress after Mounting

The mechanical stress may damage the PD after circuit mounting, so please pay attention to the touch on product.

4-5. Soldering Pattern for Recommendation

We recommend the soldering pattern that shows on the right. It will be different according to mounting situation of circuit board, therefore, please concern before designing.

- ※ The product has adopted the electrode structure that it should solder with back electrode of the product.
- Thus, please be informed that the shape of electrode pin of solder fillet formation is not guaranteed.
- The through hole on electrode surface is for conduction of front and rear electrodes but not for formation of solder fillet.

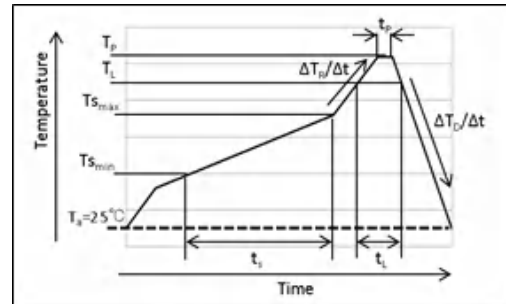


4-6. Reflow Profile

For reflow profile, please refer to the conditions below:(※)

※ Meaning of marks, Conditions

| Mark | Meanings | Conditions |
|-----------------------|--|------------------|
| $T_{s_{max}}$ | Maximum of pre-heating temperature | 180°C |
| $T_{s_{min}}$ | Minimum of pre-heating temperature | 140°C |
| T_s | Time from $T_{s_{min}}$ to $T_{s_{max}}$ | Over 60 sec. |
| T_L | Reference temperature | 230~260°C |
| t_L | Retention time for T_L | Within 40 sec. |
| T_P | Peak temperature | 260°C(MAX.) |
| t_P | Time for peak temperature | Within 10 sec. |
| $\Delta T_R/\Delta t$ | Temperature rising rate | Under 3°C/sec. |
| $\Delta T_D/\Delta t$ | Temperature decreasing rate | Within -3°C/sec. |



※Above conditions are for reference. Therefore, evaluate by customer's own circuit boards and reflow furnaces before using, because stress from circuit boards and temperature variations of reflow furnaces vary by customer's own conditions.

4-7. Attention Points in Soldering Operation

This product was developed as a surface mount PD especially suitable for reflow soldering.

So reflow soldering is recommended. Incase of implementing manual soldering, please take care of following points.

① SOLDER USED

Sn-Cu, Sn-Ag-Cu, Sn-Ag-Bi-Cu

② HAND SOLDERING CONDITION

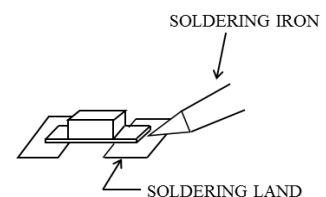
PD products do not contain reinforcement material such as a glass fillers.

So thermal stress by soldering greatly influence its reliability.

Please keep following points for manual soldering.

| | ITEM | RECOMMENDED CONDITION |
|----|--------------------------|---|
| a) | Heating method | Condition) Temp. of iron top less than 400 °C within 3 sec. Heating on PCB pattern, not direct to the PD. (Fig-1) |
| b) | Handling after soldering | Please handle after the part temp. Goes down to room temp. |

Figure-1



4-8. Cleaning after Soldering

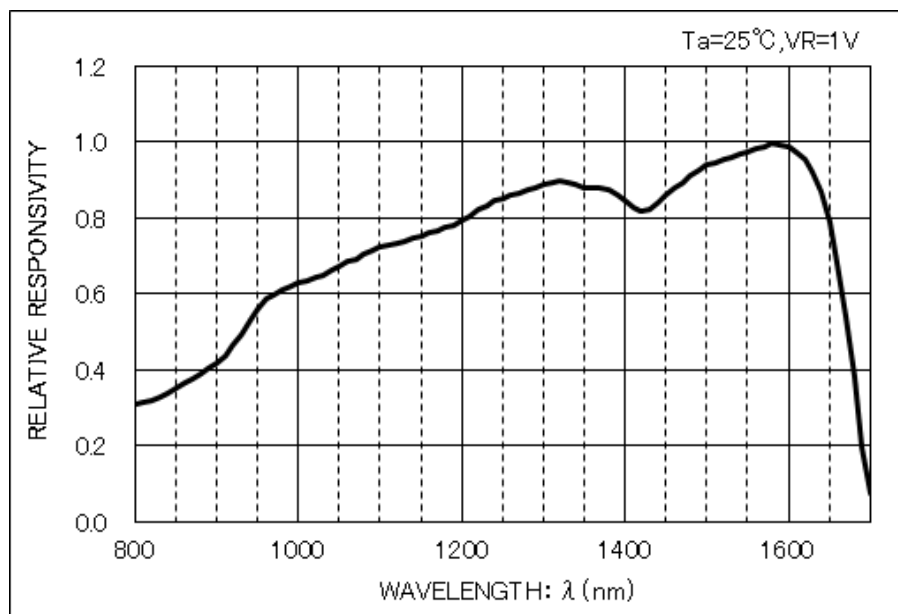
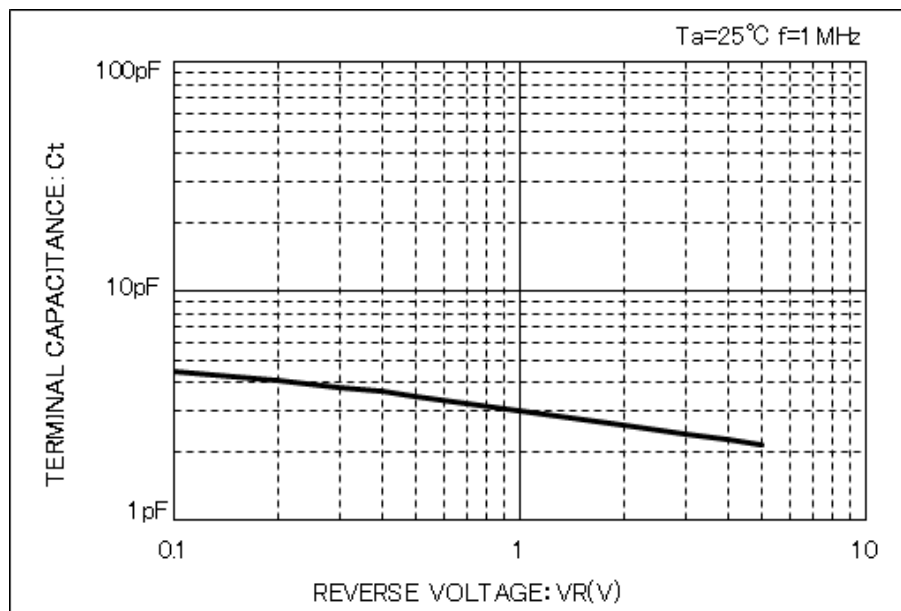
Please follow the conditions below if the cleaning is necessary after soldering.

| | |
|---------------------|--|
| Solvent | We recommend to use alcohols solvent such as, isopropyl alcohols |
| Temperature | Under 30°C within 3 minutes |
| Ultrasonic Cleaning | 15W / Below 1 liter (capacity of tank) |
| Drying | Under 100°C within 3 minutes |

【MANUFACTORY】

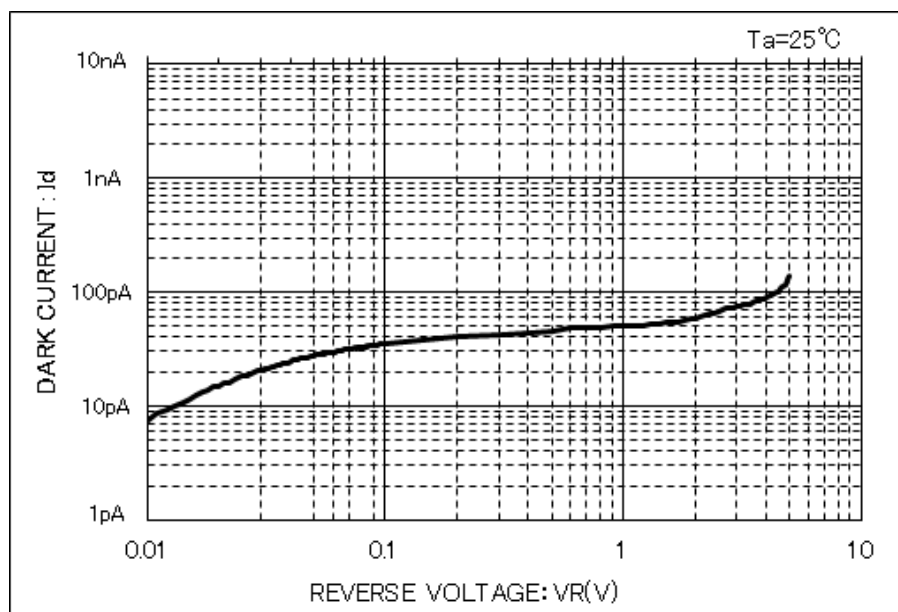
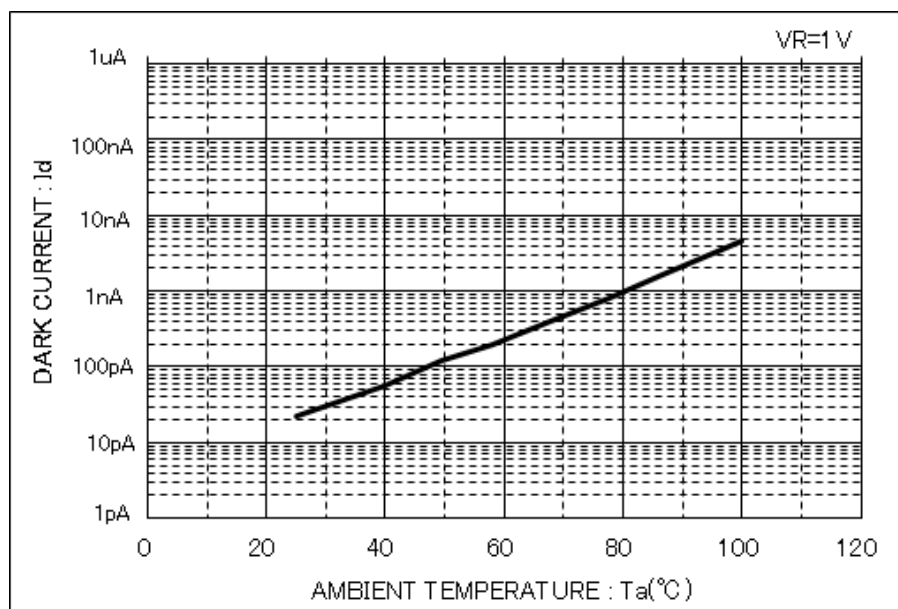
| FACTORY | SYMBOL |
|--|--------|
| ROHM Wako Co.,Ltd. 100 Tomioka, Kasaoka, Okayama 714-8585 Japan | W |
| ROHM-Wako Electronics (Malaysia) Sdn. Bhd. Lot 1320 Kawasan Perindustrian, Pengkalan Chepall, Padang Tembak 16100 Kota Bharu, Kelantan, Malaysia | D |
| ROHM Semiconductor (China) Co.,Ltd. No.7, Weisan Rd, Micro-electronics Ind, Jingang Highway Xiqing Dist, Tianjin 300385 | N |
| HARVATEK CORPORATION (Taiwan OEM) No.18, Lane522, Sec.5, JhonghuaRd, Hsinchu City 300, Taiwan 30094 | 1 |

* This sheet is mentioned all factory locations of LED・PD products.
Please contact us if you need detail information about each package.

SPECTRAL RESPONSIVITY**TERMINAL CAPACITANCE - REVERSE VOLTAGE**

※ This data is actual value from specific lot and is not guaranteed.

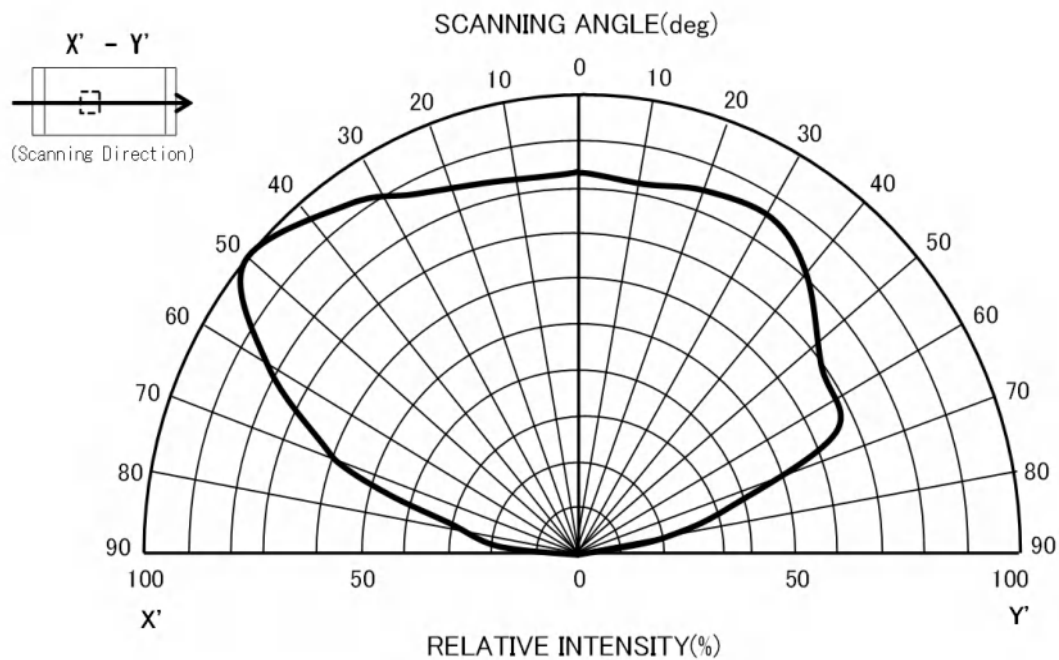
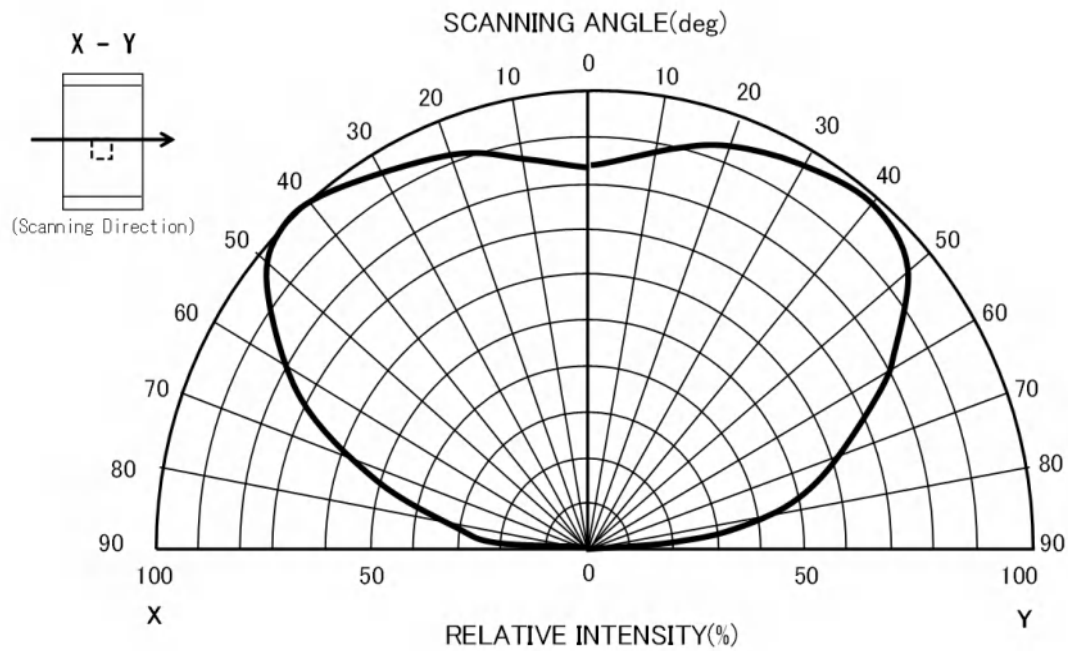
Reference

DARK CURRENT - REVERSE VOLTAGE**DARK CURRENT - AMBIENT TEMPERATURE**

※ This data is actual value from specific lot and is not guaranteed.

Reference

RELATIVE INTENSITY - VIEWING ANGLE



※This data is actual value from specific lot and is not guaranteed.

Reference

Reliability Test Result

| | |
|---------|-------------|
| Product | LED |
| Package | SMD |
| Series | SML-H10PD2B |

1. Test Result

| Test Items | Reference STD | Test Condition | n (pcs) | Pn (pcs) | |
|---|---------------------|--|---------|----------|----|
| Solder Heat Resistance for Reflow Soldering | J-STD-020D-01 | Prtreatment : Temperature Humidity Strage (30°C/70%RH/168hr) Reflow Peak Temp. : 260°C 10sec Over 230°C/60sec Preheat : 140 to 180°C 60sec Number of reflow : 2 times | 22 | 0 | |
| Solderbility | JESD22-B102E | Immerse into rosin flux for 5±1sec, and the device for 3±0.5sec into Pb-free solder bath at 245±5°C | 22 | 0 | *1 |
| Drop test | JEITA ED-4701 A-124 | H=75cm Maple Boad : 3 times | 22 | 0 | |
| Vibration | JEITA ED-4701 A-121 | 100~2000Hz 98.1m/s ² 2hours each on each direction of X,Y,Z | 22 | 0 | |
| Thermal Cycle | JESD22-A104E | Ta=Tstg Min.°C(30min.) ~ Tstg Max.°C(30min.) 100cycle | 22 | 0 | |
| High Temperature Strage | JESD22-A103E | Ta=Tstg Max.+5°C/-0°C 1000hrs | 22 | 0 | |
| High Temperature High Humidity Strage | JEITA ED-4701 B-121 | Ta=85±2°C 85±5%RH 240hrs | 22 | 0 | |
| Low Temperature Strage | JESD22-A119A | Ta=Tstg Min.±5°C 1000hrs | 22 | 0 | |
| Load Life | JESD22-A108D | Ta=25±5°C VR=VRMax. 1000hrs | 22 | 0 | |

2. Failure Criteria

| Items | Condition | Criteria |
|-----------------------|--------------|-------------------------------|
| Photoelectric Current | VR=1V | Changing rate of ±25% |
| Dark Current | VR=1V | Maximum acc. to datasheet |
| Forward Voltage | IF=20mA | Changing rate of ±10% |
| Appearance | Visual Check | No major change in appearance |

*1

| | |
|--------------|---|
| Solderbility | More than 95% of the electrode must be covered with solder. |
|--------------|---|

※This data is actual value from specific lot and is not guaranteed.

Notes

- 1) The information contained herein is subject to change without notice.
- 2) Before you use our Products, please contact our sales representative and verify the latest specifications.
- 3) Although ROHM is continuously working to improve product reliability and quality, semiconductors can break down and malfunction due to various factors.
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- 7) The Products specified in this document are not designed to be radiation tolerant.
- 8) For use of our Products in applications requiring a high degree of reliability (as exemplified below), please contact and consult with a ROHM representative : transportation equipment (i.e. cars, ships, trains), primary communication equipment, traffic lights, fire/crime prevention, safety equipment, medical systems, servers, solar cells, and power transmission systems.
- 9) Do not use our Products in applications requiring extremely high reliability, such as aerospace equipment, nuclear power control systems, and submarine repeaters.
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