

DATASHEET
ASM95D SERIES

REV.3.3

AIoT Sensing Inc.
Website: <http://www.aiotsensing.com>

History of Revision

| Datasheet Rev. | Date | Note |
|----------------|-------------|--|
| 01 | Sep/22/2021 | Released |
| 02 | Oct/21/2022 | Added options for new pressure ranges and units |
| 03 | Nov/09/2023 | Added Pressure and Temperature Transfer function |
| 03.1 | Nov/29/2023 | Updated Status Bits description |
| 03.2 | Dec/20/2023 | Updated pressure range list, added 125Pa and 250Pa pressure range. |
| 03.3 | Feb/29/2024 | Updated pressure range list, added cmH2O and psi pressure range. |

CONTENTS

| | |
|---|----|
| 1.Features..... | 4 |
| 2.Applications..... | 4 |
| 3.Descriptions..... | 4 |
| 4.Standard Pressure Ranges..... | 5 |
| 5.Performance Characteristics | 6 |
| 6.Block Diagram..... | 7 |
| 7. Electrical Specifications..... | 7 |
| 7.1 Electrical Characteristics..... | 7 |
| 7.2 Absolute Maximum Rating..... | 8 |
| 8. Function Descriptions..... | 8 |
| 8.1 General Description..... | 8 |
| 8.2 Factory Calibration..... | 8 |
| 8.3 Sensor Output Conversion..... | 8 |
| 8.4 Serial Interface..... | 8 |
| 9. I2C Interface..... | 9 |
| 9.1. I2C Timing Parameters..... | 9 |
| 9.2. I2C Timing Diagram..... | 9 |
| 9.3. I2C Read Operations..... | 9 |
| 10. Status Bits..... | 11 |
| 11. Pressure and Temperature Transfer function..... | 12 |
| 11.1 Pressure | 12 |
| 11.2 Temperature | 13 |
| 12 Application Information..... | 14 |
| 12.1 I ² C Interface Circuit..... | 14 |
| 12.2 Pin Configuration and Description..... | 14 |
| 13. Package Outline (SOIC16 mm)..... | 15 |
| 14. Recommended Pad Layout (unit: mm)..... | 15 |
| 15.Packing Option..... | 16 |
| 16.How to Order..... | 16 |
| 17. Product Identification on Backside of Device..... | 16 |
| 18. Soldering Recommendation..... | 17 |
| 19.Legal Disclaimer | 18 |



1. Features

- Pressure ranges from $\pm 125\text{Pa}$ to $\pm 100\text{kPa}$
- compensated 14-bit digital pressure output and 11-bit digital temperature output
- I²C interface
- 3.3 V power supply
- Package size is 10mm x 10mm

2. Applications

- Medical Breathing
- Industrial Controls
- HVAC
- Environmental Controls
- Portable Equipment

3. Descriptions

The ASM95D series are high precision MEMS sensor family offers state-of-the-art pressure transducer technology to produce a digital output, fully conditioned, multi-order pressure and temperature compensated outputs. This series provides JEDEC standard SOIC-16 package with the dual vertical ports. It is available in differential, asymmetric differential configurations. With the dual ports, a reference measurement is possible to minimize errors due to changes in ambient pressure.

Combining the pressure sensor with a signal-conditioning ASIC in a single package simplifies the use of advanced silicon micro-machined pressure sensors. The pressure sensor can be mounted directly on a standard printed circuit board, calibrated pressure signal can be acquired from the digital interface. This eliminates the need for additional circuitry, such as a compensation network or microcontroller containing a custom correction algorithm.

This series is intended for use with non-corrosive, non-ionic working fluids such as air and dry gases.

4. Standard Pressure Ranges

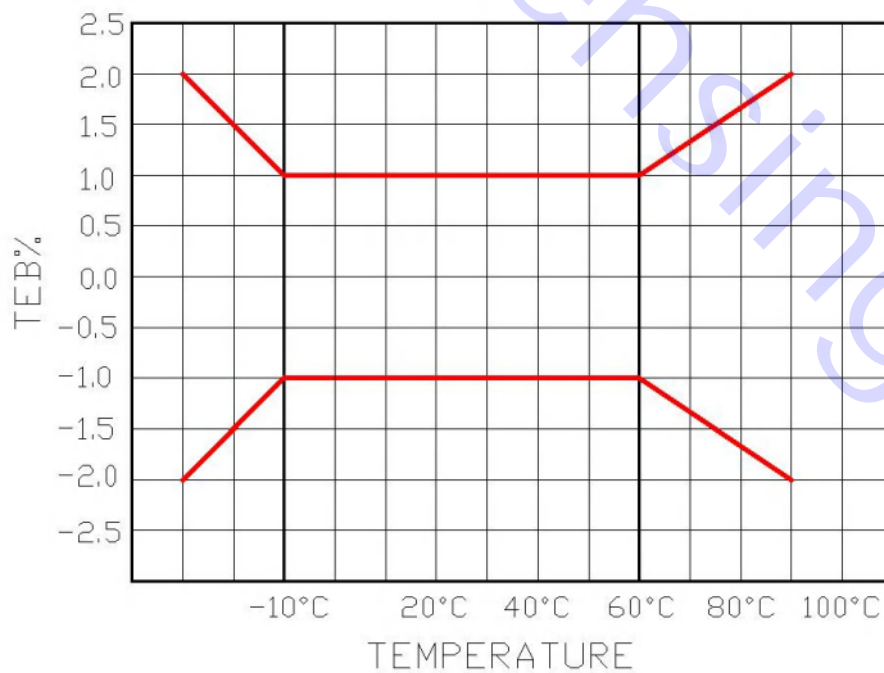
| inH2O /cmH2O Pressure Products | | | |
|--------------------------------|-----------------------------|----------------|----------------|
| Device | Operating Range | Proof Pressure | Burst Pressure |
| ASM95D-001ND/G | ±1 inH2O/0 to 1 inH2O | 10Kpa | 30Kpa |
| ASM95D-002ND/G | ±2 inH2O/0 to 2 inH2O | 10Kpa | 30Kpa |
| ASM95D-005ND/G | ±5 inH2O/0 to 5 inH2O | 10Kpa | 30Kpa |
| ASM95D-010ND/G | ±10 inH2O/0 to 10 inH2O | 25Kpa | 75Kpa |
| ASM95D-020ND/G | ±20 inH2O/0 to 20 inH2O | 25Kpa | 75Kpa |
| ASM95D-030ND/G | ±30 inH2O/0 to 30 inH2O | 50Kpa | 150Kpa |
| ASM95D-010CC/D | -0.5~ 10cmH2O/-10~ 10cmH2O | 10Kpa | 15Kpa |
| ASM95D-020CC/D | -1~ 20cmH2O/-20~ 20cmH2O | 10Kpa | 15Kpa |
| ASM95D-040CC/D | -5~ 40cmH2O/-40~ 40cmH2O | 25Kpa | 50Kpa |
| ASM95D-100CC/D | -5~ 100cmH2O/-100~ 100cmH2O | 50Kpa | 100Kpa |
| STD. Pressure Products | | | |
| Device | Operating Range | Proof Pressure | Burst Pressure |
| ASM95D-125PD | ±125 Pa | 10Kpa | 30Kpa |
| ASM95D-250PD/G | ±250 Pa/0 to 250 Pa | 10Kpa | 30Kpa |
| ASM95D-500PD/G | ±500 Pa/0 to 500 Pa | 10Kpa | 30Kpa |
| ASM95D-001KD/G | ±1k Pa/0 to 1k Pa | 10Kpa | 30Kpa |
| ASM95D-002KD/G | ±2k Pa/0 to 2k Pa | 10Kpa | 30Kpa |
| ASM95D-005KD/G | ±5k Pa/0 to 5k Pa | 25Kpa | 50Kpa |
| ASM95D-010KD/G | ±10k Pa/0 to 10k Pa | 50Kpa | 100Kpa |
| ASM95D-015KD/G | ±15k Pa/0 to 15k Pa | 50Kpa | 100Kpa |
| ASM95D-035KD/G | ± 35 kPa/0 to 35 kPa | 70 kPa | 105kPa |
| ASM95D-040KD/G | ± 40 kPa/0 to 40 kPa | 80 kPa | 120kPa |
| ASM95D-100KD/G | ± 100kPa/0 to 100kPa | 200 kPa | 300kPa |
| ASM95D-005SD | ± 5psi | 70 kPa | 105kPa |
| ASM95D-015SD | ± 15psi | 200 kPa | 300kPa |

5. Performance Characteristics

| Parameter | Min | Typ | Max | Units | Specification Notes |
|--|------|-------|-----|-------|---------------------|
| Compensation Temperature , from -10°C to 60 °C | | | | | |
| Pressure TEB | -1.0 | - | 1.0 | %FSS | 1 |
| Pressure TEB (125pa and 250pa) | -2.5 | | 2.5 | %FSS | 1,5 |
| Pressure Accuracy | | ±0.25 | | %FSS | 2 |
| Temperature Accuracy | | 3 | | °C | 3 |

Note:

1. TEB values are valid only at the calibrated supply voltage
2. The maximum deviation from a best fit straight line (BFSL) fitted to the output measured over the pressure range at 25°C. Includes all errors due to pressure non linearity, hysteresis, and non-repeatability.
3. The deviation from a best fit straight line (BFSL) fitted to the output measured over the compensated temperature range
4. This product can be configured for custom OEM requirements, contact factory for lower power consumption or higher accuracy.
5. For 125Pa and 250Pa pressure range
6. For errors beyond the compensated temperature range, see Extended Temperature Multiplier chart as below.



6. Block Diagram

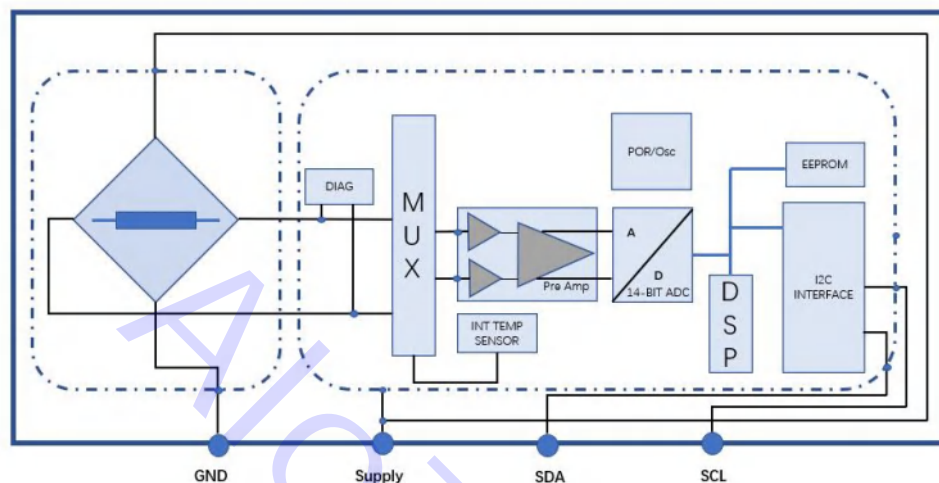


Figure 1: Functional Block Diagram

7. Electrical Specifications

7.1 Electrical Characteristics

Table7.1: DC Characteristics @VDD=3.3V, T=25°C unless otherwise noted

| Parameter | Symbol | Conditions | Min | Typ | Max | Unit |
|-------------------------------|--------|---------------------------|-----|-----|-----|-------|
| Operation Supply Voltage | VDD | | 2.7 | 3.3 | 5.5 | V |
| Operation Temperature | TOP | | -20 | | 85 | °C |
| Compensated Temperature | Tco | | -10 | | 60 | °C |
| Load Resistance | RL | | 10 | | | kΩ |
| Supply Current | Idd | | | 3.0 | | mA |
| Output Pressure Resolution | | | | | 14 | Bits |
| Output Temperature Resolution | | | 8 | | 11 | Bits |
| Update time | | | | 0.5 | | mS |
| Startup time | | | | | 8.4 | mS |
| Serial Data Clock Frequency | fSCLK | I ² C protocol | | 100 | 400 | kHz |
| Digital Input High Voltage | VIH | | 0.8 | | 1 | %VDD |
| Digital Input Low Voltage | VIL | | 0 | | 0.2 | %VDD |
| Input Capacitance | CIN | | | 4.7 | | pF |
| Weight | | | | | 3 | grams |

7.2 Absolute Maximum Rating

Table 7.2: Absolute Maximum Rating

| Parameter | Symbol | Conditions | Min | Typ | Max | Unit |
|---------------------------|--------|-------------------|------|-----|---------|------|
| Supply Voltage | VDD | | -0.3 | | 5.5 | V |
| Interface Voltage | VIF | | -0.3 | | VDD+0.3 | V |
| Storage Temperature Range | TSTG | | -40 | | 125 | °C |
| ESD Rating | | Human body model | -2 | | +2 | kV |
| Solder Temperature | | 250°C, 5 sec max. | | | | |

Stresses above those listed as “absolute maximum ratings” may cause permanent damage to the device. This is a stress rating only and functional operation of the device under these conditions is not implied. Exposure to maximum rating conditions for extended periods may affect device reliability.

8. Function Descriptions

8.1 General Description

The ASM95D series consists of a piezo-resistive sensor and a sensor interface I²C. The main function of the I²C is to convert the uncompensated analogue output voltage from the piezo-resistive pressure sensor to a 14-bit digital value, as well as providing a 11-bit digital value for the temperature of the sensor, and compensates them by a patented algorithm. The fully-compensated values can be read out by external MCU.

8.2 Factory Calibration

Every sensor is individually factory calibrated for sensitivity and offset for both of the temperature and pressure measurements; further calibrations are not necessary to be done by the user.

8.3 Sensor Output Conversion

The sensor is programmed for the fastest update rate, conversions will continue to happen after the power-up sequence. Customer just needs to read sensor without other operations

8.4 Serial Interface

The ASM95D provides I²C interface for serial communication.

9. I²C Interface

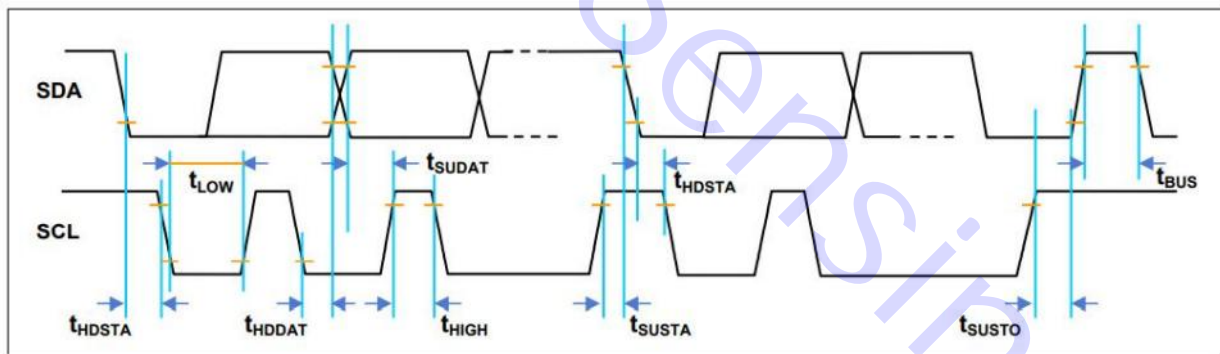
The sensor can communicate via an addressable two-wire (I²C) interface. The address of Device is 0X28H

9.1. I²C Timing Parameters

| PARAMETER | SYMBOL | MIN | TYP | MAX | UNITS |
|--|-------------|-----|-----|-----|---------|
| SCL clock frequency | f_{SCL} | 100 | | 400 | kHz |
| Start condition hold time relative to SCL edge | t_{HDSTA} | 0.1 | | | μ s |
| Minimum SCL clock low width ¹⁾ | t_{LOW} | 0.6 | | | μ s |
| Minimum SCL clock high width ¹⁾ | t_{HIGH} | 0.6 | | | μ s |
| Start condition setup time relative to SCL edge | t_{SUSTA} | 0.1 | | | μ s |
| Data hold time on SDA relative to SCL edge | t_{HDDAT} | 0 | | | μ s |
| Data setup time on SDA relative to SCL edge | t_{SUDAT} | 0.1 | | | μ s |
| Stop condition setup time on SCL | t_{SUSTO} | 0.1 | | | μ s |
| Bus free time between stop condition and start condition | t_{BUS} | 2 | | | μ s |

1) Combined low and high widths must equal or exceed minimum SCLK period.

9.2. I²C Timing Diagram



Note: There are three differences in the sensor protocol compared with the original I²C protocol:

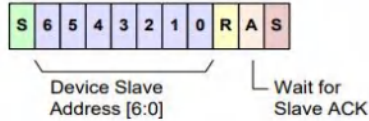
- Sending a start-stop condition without any transitions on the CLK line (no clock pulses in between) creates a communication error for the next communication, even if the next start condition is correct and the clock pulse is applied. An additional start condition must be sent, which results in restoration of proper communication.
- The restart condition—a falling SDA edge during data transmission when the CLK clock line is still high—creates the same situation. The next communication fails, and an additional start condition must be sent for correct communication.
- A falling SDA edge is not allowed between the start condition and the first rising SCL edge. If using an I²C address with the first bit 0, SDA must be held low from the start condition through the first bit.

9.3. I²C Read Operations

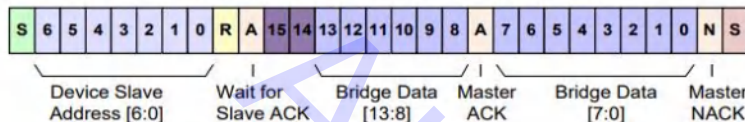
For read operations, the I²C master command starts with the 7bit slave address with the 8th bit =1 (READ). The sensor as the slave sends an acknowledge (ACK) indicating success. The sensor has four I²C read commands: Read_MR, Read_DF2, Read_DF3, and Read_DF4. Figure as below shows the structure of the measurement packet for three of the four I²C read commands.

The Structure of the measurement packet

(1) I²C Read_MR – Measurement Request:
Slave starts a measurement and DSP calculation cycle.



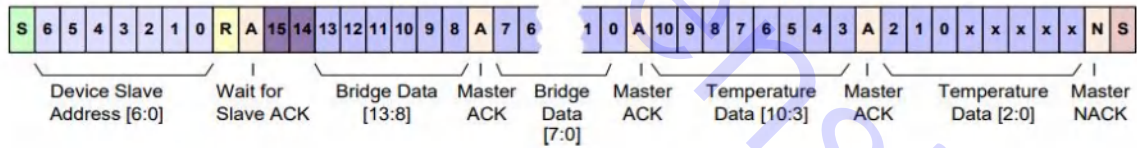
(2) I²C Read_DF2 – Data Fetch 2 Bytes:
Slave returns only bridge data to the master in 2 bytes.



(3) I²C Read_DF3 – Data Fetch 3 Bytes:
Slave returns 2 bridge data bytes & temperature high byte (T[10:3]) to master.



(4) I²C Read_DF4 – Data Fetch 4 Bytes:
Slave returns 2 bridge data bytes & 2 temperature bytes (T[10:3]) and (T[2:0]xxxxx) to master.



- S** Start Condition
- 6** Device Slave Address (example: Bit 5)
- 2** Data Bit (example: Bit 2)
- R** Read/Write Bit (example: Read=1)
- A** Acknowledge (ACK)
- N** No Acknowledge (NACK)
- S** Stop Condition
- Status Bit**

Note: For sensors that do not offer the optional compensated temperature output, the sensor will still output the third and fourth bytes of data, but the information contained in these bytes is non-corrected data, and should not be used.

10. Status Bits

ASM95D digital output pressure sensors offer both standard and optional diagnostics to ensure robust system operation in critical applications. The diagnostic states are indicated by the first two Most Significant Bits of Data Byte 1.

Table12: Diagnostic Conditions indicated by Status Bits

| Status Bits | | Definition |
|-------------|----|--|
| S1 | S0 | |
| 0 | 0 | Normal Operation, Valid data |
| 0 | 1 | Sensor in command mode ¹ |
| 1 | 0 | Stale data: data that has already been fetched since the last measurement cycle, or data fetched before the first measurement has been completed |
| 1 | 1 | Diagnostic condition occurs |

Note: 1 Command mode is used for programming the sensor. The mode should not be seen during normal operation.

Standard diagnostics for ASM95D digital output pressure sensors consist of an EEPROM (Electrically Erasable Programmable Read-Only Memory) signature used to validate the EEPROM contents during startup. In the event that any EEPROM contents change after calibration, a diagnostic condition will be flagged.

Optional diagnostics for ASM95D digital output pressure sensors consist of:

- ◆ Loss of sensor element connection
- ◆ Short circuit of sensor element

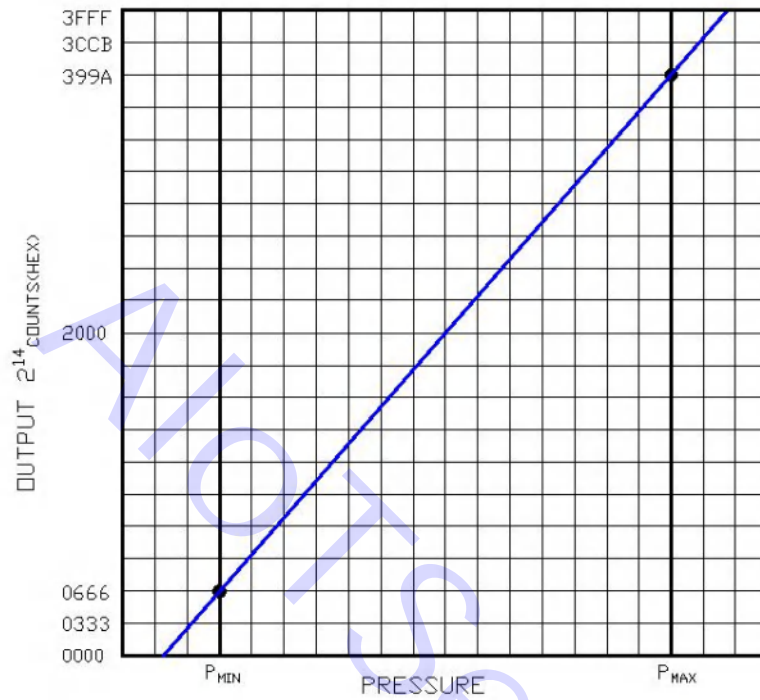
When the two status bits are “11”, one of the mentioned as above diagnostic faults is indicated.

When the status bits read “10”, “stale” data is indicated, this means that the data that already exists in the sensor’s output buffer has already been fetched by the master, and has not yet been updated with the next data from the current measurement cycle. This can happen when the master polls the data quicker than the sensor can update the output buffer.

(Please contact ASM95D Customer Service with questions regarding the availability of optional Pressure Sensor diagnostics.)

11. Pressure and Temperature Transfer function

11.1 Pressure

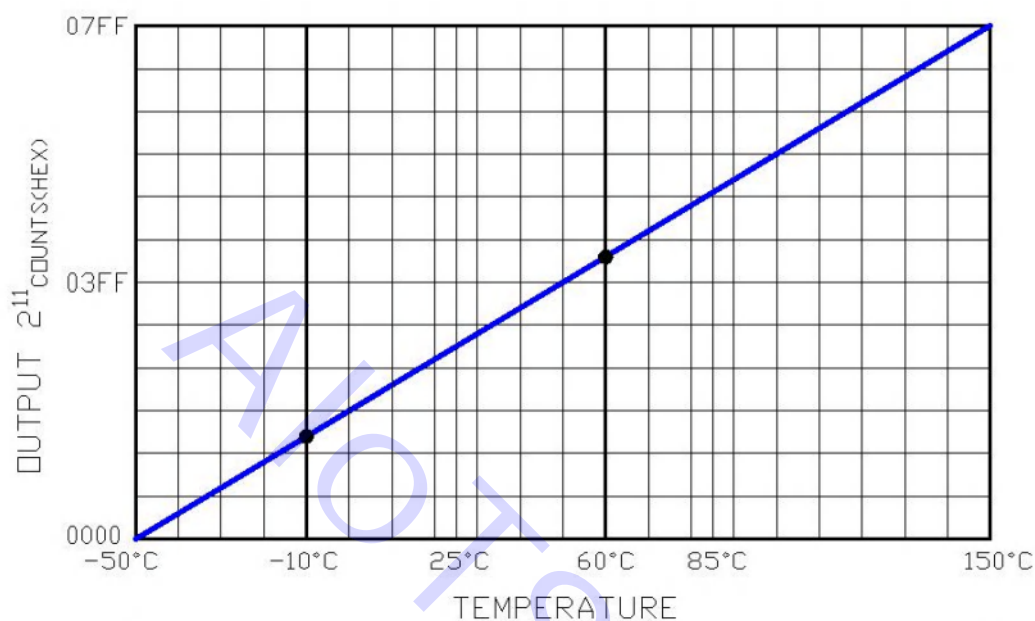


$$PRESSURE_{APPLIED} = \frac{(OUTPUT_COUNTS(DEC) - 1638) * (P_{MAX} - P_{MIN})}{80\% * (2^{14} - 1)} + P_{MIN}$$

Sensor Output at Significant Percentages

| % of Count | Output | Digital Counts (decimal) | Digital Counts (hex) |
|------------|------------------|--------------------------|----------------------|
| 0 | | 0 | 0X0000 |
| 5 | | 819 | 0X0333 |
| 10 | P _{MIN} | 1638 | 0X0666 |
| 50 | | 8192 | 0X2000 |
| 90 | P _{MAX} | 14746 | 0X399A |
| 95 | | 15563 | 0X3CCB |
| 100 | | 16383 | 0X3FFF |

11.2 Temperature

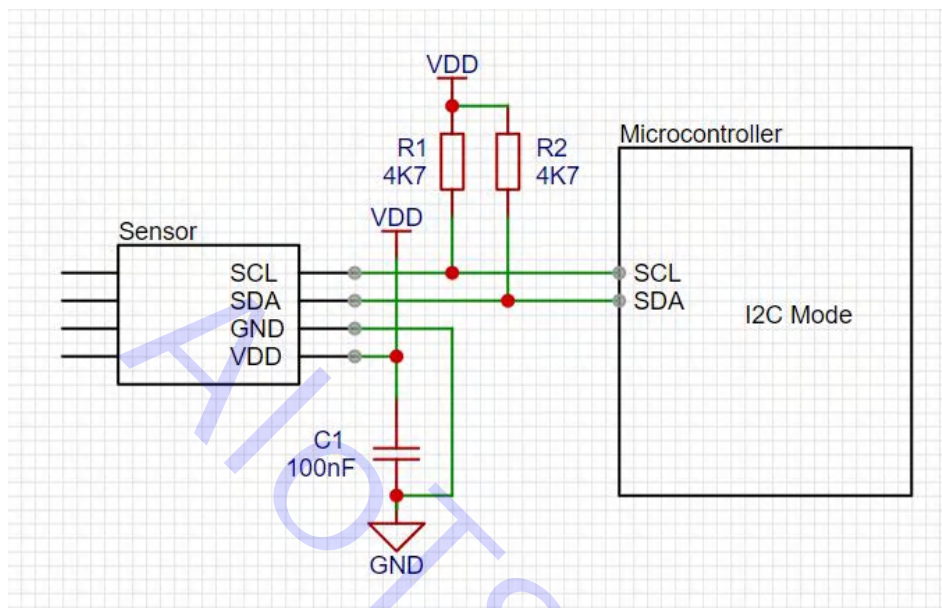


$$\text{OUTPUT}^{\circ}\text{C} = \frac{\text{OUTPUT}_{\text{COUNTS(DEC)}} * 200^{\circ}\text{C}}{2^{11} - 1} - 50^{\circ}\text{C}$$

| Temperature Output vs Counts | | |
|------------------------------|-------------------------|----------------------|
| OUTPUT (°C) | Digital Count (decimal) | Digital Counts (hex) |
| -50 | 0 | 0X0000 |
| 0 | 511 | 0X01FF |
| 10 | 614 | 0X0266 |
| 25 | 767 | 0X02FF |
| 60 | 1125 | 0X0465 |
| 85 | 1381 | 0X0565 |
| 150 | 2047 | 0X07FF |

12. Application Information

12.1 I²C Interface Circuit

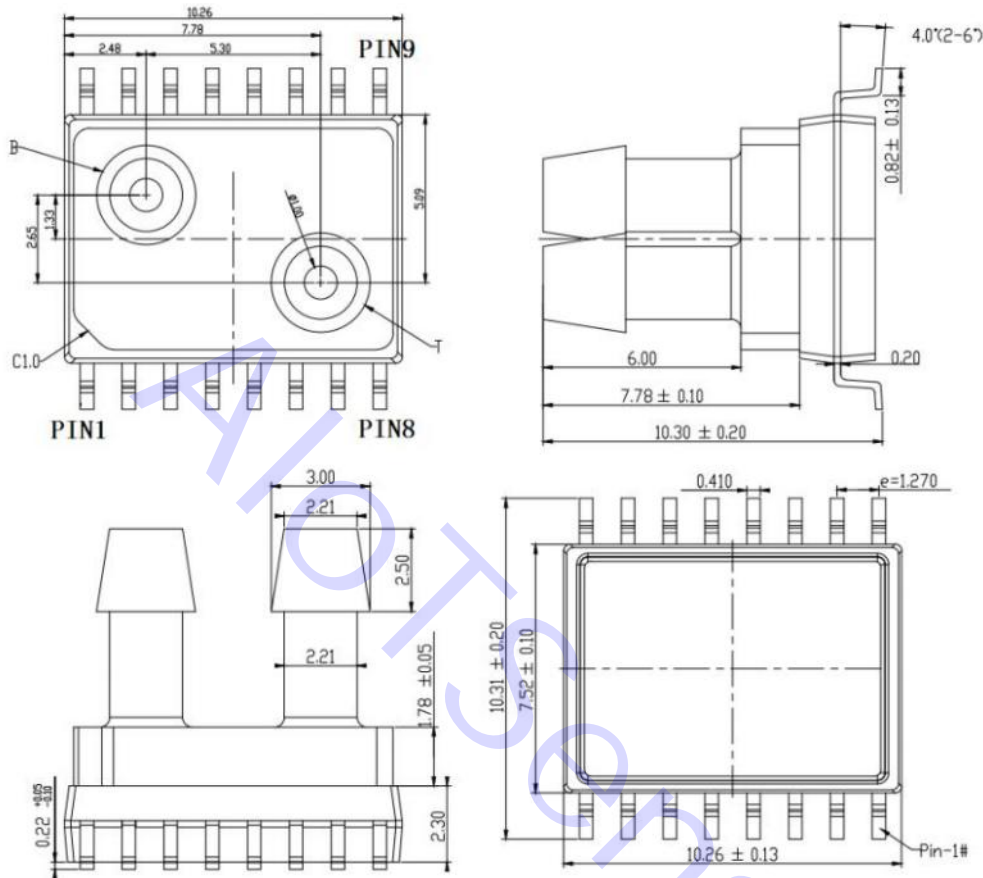


12.2 Pin Configuration and Description

Table12-1: Pin definition

| Pin | Name | Type | Function |
|-----|------|------|---|
| 1 | NC | NC | No Connection |
| 2 | NC | NC | No Connection |
| 3 | NC | NC | No Connection |
| 4 | NC | NC | No Connection |
| 5 | NC | NC | No Connection |
| 6 | VSS | G | Ground |
| 7 | VDD | P | Positive supply voltage |
| 8 | NC | NC | No Connection |
| 9 | NC | NC | No Connection |
| 10 | SDA | I/O | Serial data input/output, I ² C mode (SDA) |
| 11 | SCL | I/O | Serial data clock, I ² C mode (SCL) |
| 12 | NC | NC | No Connection |
| 13 | NC | NC | No Connection |
| 14 | NC | NC | No Connection |
| 15 | NC | NC | No Connection |
| 16 | NC | NC | No Connection |

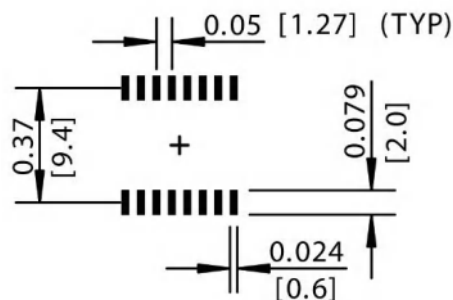
13. Package Outline (SOIC16 mm)



NOTES:

- All dimensions in units of [mm]
- Wetted materials: Silicon, glass, copper, silicone, epoxy, mold compound.
- Tolerance on all dimensions ± 0.13 mm unless otherwise specified.
- [B] is tube connected to bottom side of sensor die, to be connected to the reference pressure.
- [T] is tube connected to top side of sensor die, to be connected to the detection pressure.
- An increase in top pressure will result in an increase in sensor output

14. Recommended Pad Layout (unit: mm)



15.Packing Options

TUBE



16.How to Order

Refer to Table 5 for standard part numbers offered which includes the pressure range and package.

Example P/N with options: ASM95D-002ND, ± 2 inH₂O, differential

Table 5 - Part Numbering Scheme:

| | | | | | |
|-------|----|-----|---|----|----|
| ASM95 | D- | 002 | N | D- | 10 |
|-------|----|-----|---|----|----|

| Product Series | D Digital | Pressure Range | N inH ₂ O | D Differential | Customer Code |
|----------------|-----------|----------------|----------------------|----------------|---------------|
| | | | K kPa | G Gage | |
| | | | P Pa | C Compound | |
| | | | C cmH ₂ O | | |
| | | | S PSI | | |
| | | | M mBar | | |

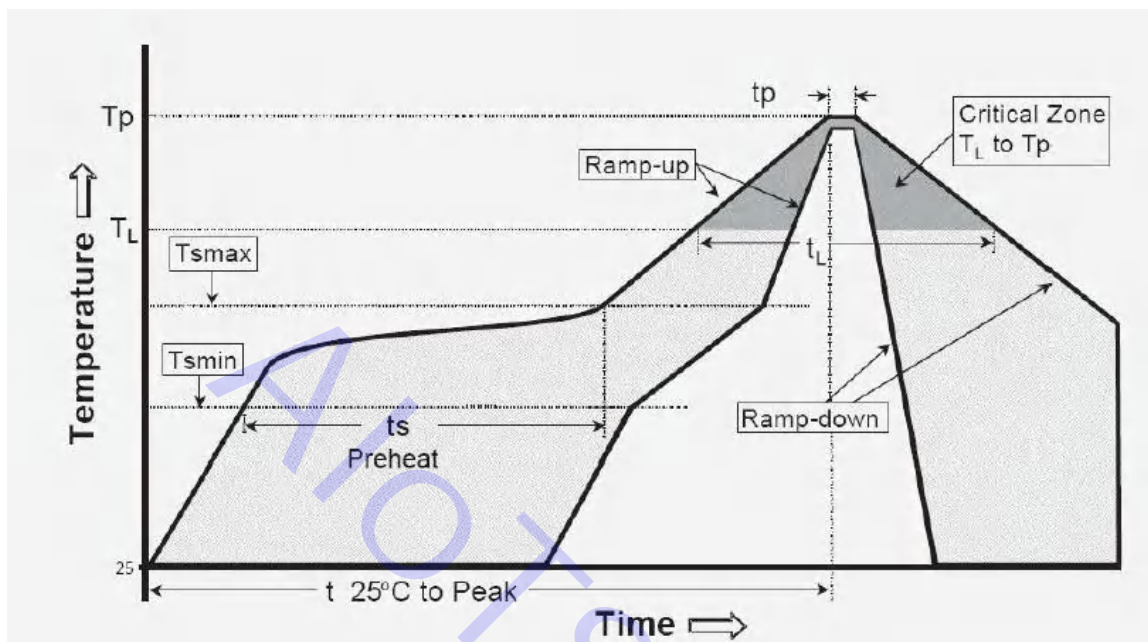
17. Product Identification on Backside of Device

All products are labeled via laser marking as the below Example.

AloTSensing is an abbreviation for AloTSensing Inc.

**Example: 0 AloTSensing
ASM95D-001ND-00
0-1A0BABB-165**

18. Soldering Recommendation (IPC/JEDEC J-STD-020D)



| | |
|---|------------------|
| IPC/JEDEC J-STD-020D | Pb-Free Assembly |
| Average Ramp-up rate (TL-Tp) | 3°C/s (Max.) |
| Preheat | |
| –Temperature Min. (Tamin) | 150°C |
| –Temperature Max. (Tsm) | 200°C |
| –Time (Min. to Max.) (ts) | 60-180 seconds |
| Tsm to TL-Tp | 3°C/s (Max.) |
| Time maintained above: | |
| –Temperature (TL) | 217°C above |
| –Time (tL) | 60-150 seconds |
| Peak temperature (Tp) | 220~245°C |
| Time of Real peak temperature within 5°C (tp) | 40 seconds |
| Average Ramp-down rate (Tp-TL) | 6°C/s (Max.) |
| Time 25°C to peak temperature | 8min. (Max.) |

Note:

- 1) It is recommended that only one time reflow soldering, no more than two times.
- 2) After reflow soldering or other high temperature processes, wait for at least 48 hours (or as required by the data sheet) before data reading and processing.
- 3) Spot cleaning by hand if necessary, DO NOT wash or submerge sensor in cleaning liquid.

19. Legal Disclaimer

- 1) For the export of products which are controlled items subject to foreign and domestic export laws and regulations, you must obtain approval and/or follow the formalities of such laws and regulations.
- 2) Products must not be used for military and/or antisocial purposes such as terrorism, and shall not be supplied to any party intending to use the products for such purposes.
- 3) Unless provided otherwise, the products have been designed and manufactured for application to equipment and devices which are sold to end-users in the market.
- 4) Before using products, which were not specifically designed for use in automotive applications, please contact an AIOT sales representative.
- 5) This specification is subject to change without notice.

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